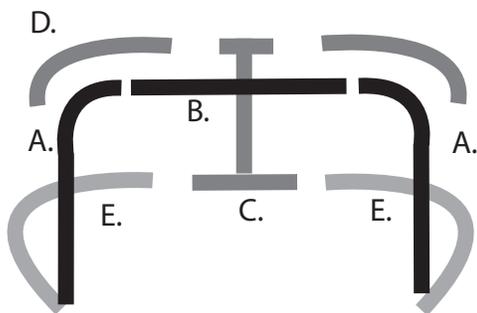
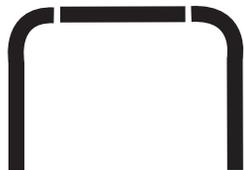


## D. 200 and 2-3/8 Tournament Hockey Goal Assembly Instructions



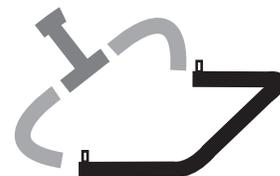
- 2-Qty- Red Posts (A.)
- 1-Qty Red Crossbar (B.)
- 1-Qty White Tee Bar (C.)
- 2-Qty White Top Shelf Back Halves (D.)
- 2-Qty Base Halves (E.)
- 1-Qty Net, Lacing Cord and Skirt (Not Pictured)

The plastic wrap may be left on until fully assembled

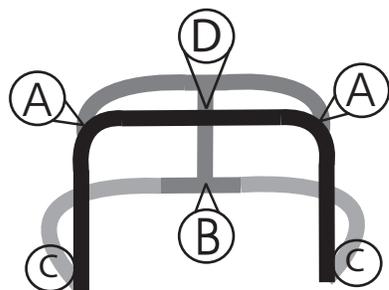
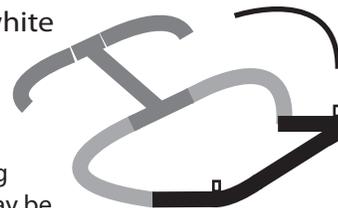


Begin by identifying the parts of the goal. After knowledge is aquired, lay red posts and red crossbar face down on a smooth, flat, non- abrasive surface. Welded wire loops will face up. Use care not to scratch face of goal. Insert each end of the red crossbar into each of the red post elbows. Snug bolts after verification of parallel red posts.

With assembled face of goal lying down, begin assembling base of goal. Loosley assemble the white tee bar's longer end into either end of each base half. All wires should be facing up. Snug bolts. Next, line base half fronts to red post's bottom fittings. Slide together, best done simultaneously. In order to avoid pinching, wriggling may be necessary.

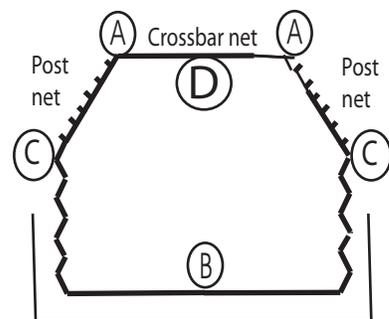


With base halves and white tee bar in place, slide each longer end of white top shelf back halves into top of white tee bar. Snug bolts. Swing top shelf assembly towards red crossbar, fitting front ends of white top shelf back halves into red post's top fittings.



Set goal upright and check for even fit. Loosening bolts, adjusting frame and re-tightening bolts may be necessary. Base halves will not necessarily fit completley into red post's fittings. There may be a small gap of welded wire loops at white tee bar's base as well. Tighten all bolts after alignment is satisfactory.

There are 6 key places on the goal netting must be attached before lacing begins. Use included zip ties in order to hold netting onto goal at these 6 key areas. Tie the netting top corners (A.) to each top corner (A.) of goal. Tie the netting corners (C.) to each bottom corner (C.) of goal (This is where front base halves meets bottom of red posts). Find center of base netting (B.) by counting 'selvages' (net loops) from one bottom corner to the other (Base net consists of smooth edge, as well as jagged cut net). Tie centered base netting (B.) to base of goal at white tee bar (B.). Lastly, find center of net at crossbar (D.) by counting selvages once again. Tie centered netting (D.) at middle of red crossbar (D.)



Begin lacing netting onto goal, using provided lacing cord. Lace netting onto goal using overhand knots. Begin lacing at center of red crossbar (D.) out to corners (A.) of goal. Do one side, then the other. Wire loops do not necessarily correspond to selvages, lace evenly. "Scrunching" net along red crossbar may be necessary. Next, lace net onto base of goal starting at white tee bar (B.), out to red posts (C.). Lace netting evenly towards red posts, while considering proper fit. Do one side, then the other. Lastly, lace netting onto goal along red posts. Start at corner of goal (A), down to base (C.). Do one side, then the other.

Skirting wraps around base, sandwiching the netting and pipe in-between. This will provide protection inside and out. Place finished goal with net face down in order to attach skirt onto goal's base. Using provided lacing cord, secure center of skirt onto goal's netting at center of base (B.) with double knot. Once center of skirt is secure onto goal's netting, start lacing remaining skirt out to posts (C.) with an in and out motion. Allow puckering of skirt in corners of goal as skirting follows the curve. Do one side, then the other. When bottom of red post is reached, knot end of skirt to itself, as well as to the red post's welded wire loops. Skirting does not reach red posts completley, as to not impede pucks.

